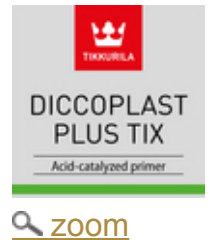


Diccoplast Plus Tix

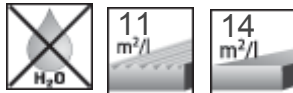
DESCRIPTION A two-component acid-catalyzed primer.
A fast drying, thixotropic paint for interior use.

PRODUCT FEATURES Good filling and sanding properties.

RECOMMENDED USES Recommended for furniture, doors and other interior wooden and fibre board surfaces.



TECHNICAL DATA



Features Thixotropic. Does not contain aromatic solvents.
Colour Range White.

Coverage	Recommended spreading amounts (unthinned)		Theoretical coverage
	dry	wet	
		40–50 µm	100–120 g/m ²

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Thinner 1027 and 1033
Mixing ratio Base 100 parts by volume 007 5334
Hardener 10 parts by volume 006 2098
Airless application with the viscosity 25–50 s (DIN 4) can be reached with approximately 5–20 % of thinning. Nozzle tip 0.011"–0.015" and the nozzle pressure 80–180 bar. Spray angle shall be chosen according to the shape of the object.

Application method Air assisted airless application with the viscosity 25–50 s (DIN 4) can be reached with approximately 5–20 % of thinning. Nozzle tip 0.011"–0.015" and the nozzle pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.

Conventional application with the viscosity 20–50 s (DIN 4) can be reached with approximately 10–20 % thinning. Nozzle tip 1.4–1.8 mm and the nozzle pressure

Diccoplast Plus Tix

Pot-life (+23°C)	2–3 bar. 48 hours.	
	100–120 g/m ²	+23 °C
Drying times		+50 °C
	Dry to touch, after	20–30 min
	Dry to sand, after	1–2 h

Stacking temperature below+ 35 °C.

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Solids volume	57±2 % by volume 73±2 % by weight
Density	1.4 kg / litre
Product code	007 5334

APPLICATION DETAILS


Application conditions	The surface to be treated has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the primer has to be over 18 °C and the relative humidity of the air below 70 %.
Preparation	Wood material must be sanded with sanding paper P150–240. Sanding between primer and top coat can be done with sanding paper P240–400. All sanding dust must be removed with f.ex. air exhauster.
Painting	Diccoplast 30, Diccoplast 80, Diccoplast 30 Tix and Dicco Flex. Stir the paint carefully before use. Add 10 % by volume Hardener 006 2098 and mix again carefully. Thin the paint to the viscosity required with Thinner 1027 or 1033.
Mixing of components	Do not use iron containers as mixing container. Instead use plastic, enamel or acid resistant steel containers.
Cleaning of tools	Thinner 1027 or 1033.
EU VOC 2004/42/ EC-limit value	The Volatile Organic Compounds amount is 390 g/litre of paint. Maximum VOC content in ready to use paint (thinned 30 % by volume) is 490 g/l. VOC 2004/42/EC (catA/j) 500 g/l (2010)

HEALTH AND SAFETY LABELLING according to

Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on



Diccoplast Plus Tix

Regulation (EC) request from Tikkurila Oyj. For industrial and professional use only.
No. 1272/2008  [Safety data sheet](#)

ENVIRONMENTAL
and WASTE -
DISPOSAL
TRANSPORT -
-

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.