

DICCO

Reliable paints for the wood furniture and joinery industries

Two-component solvent-borne Dicco paints have been used for many years, and customers are very satisfied with their properties. The product range consists of basic-quality, fast-drying products as well as of thixotropic and high-gloss products. One benefit of the Dicco paint system is that one hardener is suitable for all the products, and the long pot life enables flexible working rhythm and a decreased amount of waste.

Dicco products are suitable for many types of interior furniture and other wooden and fibre-board components: doors, chairs, kitchen cabinets, mouldings, panels, frames, etc.



DICCO PRODUCTS

BASIC PRIMER AND PAINTS

Diccoplast Primer, Diccoplast 30 and Diccoplast 80 are basic products for various application areas. The solid content of the paints is high, and they have good filling and hiding power. The finished paint surface gives an impression of fullness and high quality. The products are suitable for manual spraying as well as for automatic spraying and curtain-coating application.

FAST-DRYING PAINTS

Dicco Surf primer and **Dicco Astral** topcoats dry about 20–30% faster than standard Diccoplast paints. Faster drying means higher productivity, because painted surfaces are sandable and stackable more quickly. Another benefit is that they do not contain aromatic solvents, making them more eco-friendly.

THIXOTROPIC PAINTS

Diccoplast Plus Tix primer and **Diccoplast 30 Tix** topcoats are used for vertical application, because they are thixotropic and don't have a tendency to sag, when applied on vertical surfaces.



TYPICAL DICCO PAINT SYSTEMS:

Basic system

1–2 x Diccoplast Primer + 1 x Diccoplast 30 or Diccoplast 80

Fast-drying system

1–2 x Dicco Surf + 1 x Dicco Astral

Thixotropic system

1–2 x Diccoplast Plus Tix + 1 x Diccoplast 30 Tix

Acid-catalyzed primers

Product	Paint type	Color
Diccoplast Primer	Standard quality	White, black
Diccoplast Plus Tix	Thixotropic	White
Dicco Surf	Fast-drying	White, beige
Dicco Surf Color	TCL-base	Red, blue and other dark colours

Acid-catalyzed topcoats

Product	Paint type	Base paint	Gloss
Diccoplast 30, 80	Standard quality	TAL, TCL	30, 80
Dicco Astral	Fast-drying	TAL, TCL	35, 90
Diccoplast 30 Tix	Thixotropic	TAL, TCL	30

Hardeners		Thinners	
006 2098	Normal quality	006 1025	Slow
006 2093	Fast-drying	006 1027	Normal
990 2219	Alcohol free	006 1033	Fast
		006 1035	Fast, aromatic solvent-free
		006 1058	Normal, aromatic solvent-free