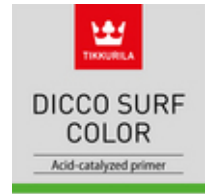
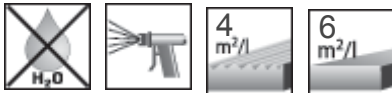


# Dicco Surf Color

**DESCRIPTION** A two-component acid-catalyzed primer.  
**PRODUCT** Especially suitable for fast production lines.  
**FEATURES**  
**RECOMMENDED USES** Recommended for furniture, doors and other wooden surfaces indoors.



## TECHNICAL DATA



**Features** A fast-drying paint with good filling and sanding properties.  
 Does not contain aromatic solvents.  
**Colour Range** Translucent.  
 4 - 6 m<sup>2</sup>/l (100 µm).  
**Coverage** Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.  
**Thinner** 1035 and 1058  
**Mixing ratio** Paint 100 parts by volume 692 7623  
 Hardener 12 parts by volume 006 2098

Application method	Application technique	Viscosity DIN4
	Low pressure spraying	20 - 25 s
	Airless spraying	20 - 25 s
	Curtain coating	30 - 45 s

**Pot-life (+23°C)** 48 hours.

	50 °C	70 °C	IRM
Dry to sand, after	30 - 40 min	20 - 30 min	2 - 3 min

**Drying times**

Stacking temperature below 35 °C.

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Solids volume** abt. 50 % by volume  
 64 % by weight  
**Density** 1.2 kg/l



## Dicco Surf Color

Product code      Paint 692 7623, hardener 006 2098.

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### APPLICATION DETAILS

Application conditions	The surface to be painted has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the paint has to be over 18 °C and the relative humidity of the air below 70 %. Stir the paint carefully before use. Add 12 volume % of Hardener 006 2098. Thin the paint to the viscosity required.
Painting	Do not use iron containers as mixing container. Instead use plastic, enamel or acid resistant steel containers. In case the paint mixture is used on the next day, add at least an equal amount of fresh paint mixture.
Cleaning of tools	Thinner 1035 or 1058.
EU VOC 2004/42/ EC-limit value	The Volatile Organic Compounds amount is 430 g/litre of paint. Maximum VOC content in ready to use paint (thinned 20 % by volume) is 498 g/l.
HEALTH AND SAFETY LABELLING according to Regulation (EC) No. 1272/2008	Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oyj. If you have any questions about this product, please go to web site <a href="http://www.tikkurila.com/industrial_coatings">www.tikkurila.com/industrial_coatings</a> or send an e-mail to <a href="mailto:info.coatings@tikkurila.com">info.coatings@tikkurila.com</a> . For industrial and professional use only.

 [Safety data sheet](#)

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ENVIRONMENTAL  
and WASTE      -  
DISPOSAL  
TRANSPORT      -

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The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.