

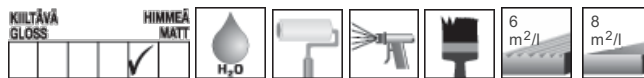


Helmi Primer

Description	Matt acrylate primer for interior painting.
Product features	A waterborne primer for interior painting of wooden, chipboard, wood fibre board and metal surfaces. Also suitable for repainting surfaces previously coated with an alkyd or acid catalysed paint. Not suitable for repainting surfaces previously treated with nitrocellulose products.
Recommended uses	Suitable for doors, cabinets, furniture, window frames, skirtings, radiators, sheet metal wood stoves, etc.



TECHNICAL DATA



Base paints	A
Colour Range	Light colours tintable according to Tikkurila Symphony 2436 colour card.
Gloss grade	Matt
Coverage	6-8 m ² /l
Can sizes	0.225 l, 0.9 l, 2.7 l, 9 l
Thinner	Water
Application method	Spray, roller or brush. Airless spray: -nozzle 0.013"-0.015" -thinning 0-5 vol-% Touch dry after approx. 1 hour. Recoatable with Helmi primer approximately after 2 hours.
Drying time at 23°C and 50% relative air humidity	Recoatable with Helmi Furniture Paint approximately after 5 hours
Solids volume	approx. 35%
Density	approx. 1.3 kg/l, ISO 2811
Storage	Protect from frost.

APPLICATION DETAILS

Application conditions	The surface to be painted must be dry, the temperature of the air at least +8 °C, and the relative humidity of the air below 80%. Lower temperature (approx. +15 °C) and higher humidity (50-70 % RH) will make the open-time of the paint longer and the work easier.
Preparation	Remove all dirt and dust carefully to obtain good adhesion. Wash down previously painted or lacquered surfaces with Maalipesu Cleaning Agent and rinse carefully with water. Let dry. Remove loose, flaking paint or lacquer with a scraper and sand the whole surface. Remove sanding dust. Fill holes and cracks with PRESTO Rapid Filler and sand the filled parts. Remove sanding dust.



Helmi Primer

Painting

Stir Helmi Primer well before use and thin with water, if necessary. Apply by brush, roller, paint pad, or spray.

Apply on large surfaces with e.g. a furniture paint roller and then level with a brush.

Multi-branched synthetic brushes are best suited for the work.

Prime absorbent surfaces first with primer thinned with 5-10 % water, and sand. After 2 hours paint the surface with unthinned primer.

Finishing can be done after 5 hours with Helmi Furniture Paint.

Cleaning of tools

Remove excess paint from tools before cleaning with water. Tikkurila Pensselipesu (Tool Cleaner) is recommended for removal of slightly hardened paint.

Maintenance instructions

If needed, at the earliest after approx. 1 month from painting: Clean the surface with a neutral (pH 6-8) dishwashing liquid and with soft brush, sponge or cleaning cloth. Clean very dirty surfaces with a lightly alkaline (pH 8-10) dishwashing liquid and with cleaning cloth or sponge. Rinse the surface carefully.

The surfaces must be handled with care during few weeks after finishing, because the paint will reach its final hardness in normal circumstances after one month. If the surfaces need to be cleansed soon after finishing they must be cleansed lightly with a soft brush or slightly moist cleaning cloth.

EU VOC 2004/42/EC-limit value

(cat A/g) 30g/l(2010)
Helmi Primer contains VOC max. 30 g/l.

HEALTH AND SAFETY LABELLING

according to Regulation (EC) No. 1272/2008

The product is not classified as dangerous. A Material Safety Data Sheet is available on request.

 [Safety data sheet](#)

ENVIRONMENTAL and WASTE DISPOSAL TRANSPORT

Empty cans should be recycled or disposed of in accordance with local regulations. Liquid waste should be destroyed according to the local regulations.
ADR: not classified

FURTHER INFORMATION

P

sr220217 / ssa270208 / ars260308 / tpi250308 / mli091006 / hok111006 / 364-s