

## Temal 600

### DESCRIPTION

A silicone aluminium paint.

### PRODUCT FEATURES AND RECOMMENDED USES

- ◆ Resistant to temperatures up to + 650 °C dry heat on steel without primer and to + 400 °C when applied over zinc silicate paint.
- ◆ Recommended for exteriors of steel structures exposed to high temperatures.
- ◆ Suitable for fireplace doors, flues, exhaust pipes, sauna stoves and other hot metal surfaces.
- ◆ For industrial use only according to Directive 1999/13/EC.

### TECHNICAL DATA

**Volume solids** 22 ± 2 %. (ISO 3233)

**Weight solids** 34 ± 2 %.

**Specific gravity** 1.0 kg / l

**Product code** 006 7679

### Recommended film thicknesses and theoretical coverage

Recommended film thicknesses		Theoretical coverage
dry	wet	
15 µm	70 µm	14.7 m <sup>2</sup> /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

### Drying times

DFT 15 µm	+ 10 °C	+ 23 °C	+ 35 °C
Dust dry, after	30 min	15 min	10 min
Touch dry, after	2 h	1 h	30 min
Recoatable, after	3 h	2 h	1 h
Final cure and hardness will be obtained by curing at +230 °C, 1 h.			

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Finish** Metallic lustre.

**Colours** Aluminium.

## Temal 600

### APPLICATION DETAILS

<b>Surface preparation</b>	<p>Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4)</p> <p><u>Steel surfaces:</u> Blast clean to grade Sa2½. (ISO 8501-1) If blast cleaning is not possible, phosphating is recommended for cold rolled steel to improve adhesion.</p> <p><u>Zinc silicate surfaces:</u> Oil, grease, salt and dirt are removed from the surface by appropriate means. Repair any damage to the primer coat. Note the overcoating time of primer. (ISO 12944-4)</p>
<b>Primer</b>	Temasil 90.
<b>Finish</b>	Temal.
<b>Application conditions</b>	All surfaces must be dry. The temperature of the ambient air, surface or paint should not fall below + 5 °C during application. Relative humidity should not exceed 80 %. The surface temperature of the steel should remain at least 3 °C above the dew point.
<b>Application</b>	By conventional spray or brush. Mix the paint thoroughly before use. Depending on the application method the paint can be thinned 0 - 10 %.
<b>Thinner</b>	Thinner 1006.
<b>Cleaning of equipment</b>	Thinner 1006.
<b>VOC</b>	<p>The Volatile Organic Compounds amount of the paint mixture is 660 g/litre of paint.</p> <p>VOC of the paint (thinned 10 % by volume) is 680 g/l.</p> <p>For industrial use only.</p>
<b>HEALTH AND SAFETY</b>	<p>Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.</p> <p>A health and safety data sheet is available on request from Tikkurila Oyj.</p>

mik110106/lmr220210/006 7679