



Merit Blond 25

DESCRIPTION

A two-component acid-catalyzed lacquer.

PRODUCT FEATURES AND RECOMMENDED USES

- A fast-drying and non-yellowing lacquer
- Contains UV protection agent
- Can be used as a protection lacquer for acid-catalyzed paint
- Especially suitable for light sorts of wood
- Recommended for furniture and parts of furniture, doors and other wooden surfaces

TECHNICAL DATA

Volume solids 28±2%

Weight solids 34±2%

Specific gravity 0.9 kg/litre

Mixing ratio
Lacquer 100 parts by volume Merit Blond 25
Hardener 10 parts by volume 006 2099

Pot life (+23°C) 48 hours

Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
80–100 g/m ²	25–35µm	7–10 m ² /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Drying times

80–100 g/m ²	+23°C	+50°C
Dry to touch, after	20–30min	10–20min
Dry to sand, after	2–3h	20–30min
Dry to pack, after	24h	40–60min

Stacking temperature below +35°C.

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Gloss Semi-matt.

Color shades Clear.

Merit Blond 25

APPLICATION INSTRUCTIONS

Surface preparation	Remove dust, loose particles and other impurities from the surface. Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.
Recommended primers	Merit Blond 25, Merit Sanding.
Application conditions	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 18%. During application and drying temperature of the air, substrate and product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
Mixing components	<p>First stir base and hardener separately. The correct proportions of base and hardener must be mixed thoroughly before use. Use power mixer for mixing. Insufficient mixing or incorrect mixing ratio will result in uneven drying of the surface and weaken the properties of the coating.</p> <p>Do not use iron containers as mixing container. Instead use plastic, enamel or acid resistant steel containers.</p> <p>In case the lacquer mixture is used on the next day, add at least an equal amount of fresh lacquer mixture.</p>
Application	<p>Stir the lacquer carefully before use. Add 10 volume-% of Hardener 006 2099. Thin the lacquer to the viscosity required.</p> <p>For airless spraying, the product is thinned approximately 5–20% to the viscosity 20–30s (DIN4). Recommended nozzle tip is 0.009"–0.013" and pressure 100–160 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For air-assisted airless spraying, the product is thinned approximately 5–20% to the viscosity 20–30s (DIN4). Recommended nozzle tip is 0.009"–0.013" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For conventional spraying, the product is thinned approximately 5–20% to the viscosity 20–30s (DIN4). Recommended nozzle tip is 1.0–1.8 mm and pressure 2–3 bar.</p>
Thinners	Thinner 1033, Thinner 1035, Thinner 1058
Cleaning of equipment	Thinner 1033, 1035 or 1058
VOC	The Volatile Organic Compounds amount is 620 g/litre of lacquer. Maximum VOC content in ready to use lacquer (thinned 20% by volume) is 665 g/l.
HEALTH AND SAFETY	<p>Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.</p> <p>A health and safety data sheet is available on request from Tikkurila Oyj.</p> <p>For industrial use only.</p>



Merit Blond 25

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.