

# Fontefire WF

Fire retardant coating

Tikkurila Oyj, Finland



We offer a new water-borne intumescent coating for wood fire protection





### Intumescent coating

- One of the fireproofing methods
- The paint, which expands by heat
- There are components, which start to foam under the influence of high temperatures.



10.7.2016



### Fire protection objects

Public premises, wall and roof structures



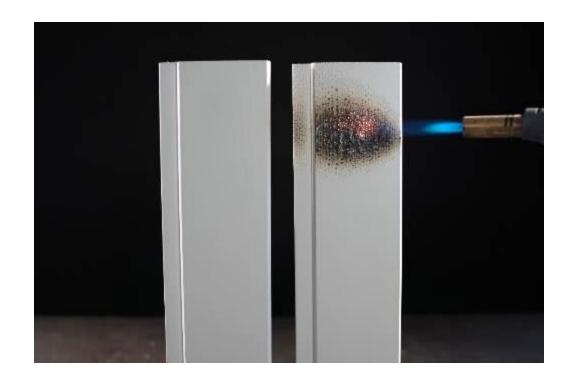
### **Functional principles**



### **Comparison test**

#### We burned two identical panels

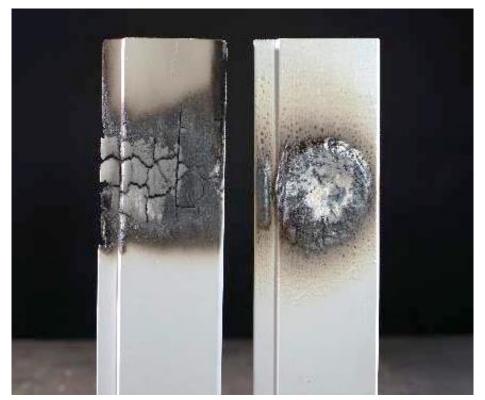
- One treated with ordinary acrylate paint
- Another treated with Fontefire WF and then painted with the same acrylate paint





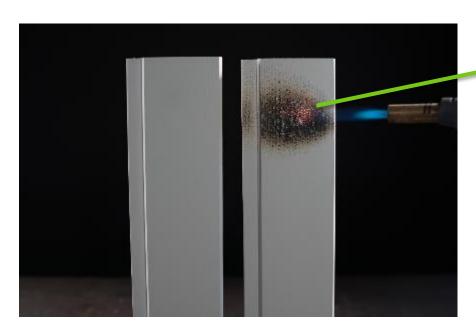
### **Comparison test**

After a while the panel treated with the acrylate paint commit to flames, but panel treated with Fontefire WF forms a thermal barrier, supressing the fire.





### **Functional principle**







Intumescent coating creates a spongeous, porous layer. This layer has very good heat insulation properties.

The heating of the substrate slows down



### **Benefits**

15.11.2016



### Benefits for people

- To prevent or slow the emergence and spread of fire
- Allows more response time for firefighters to arrive on the scene
- Gives more time to people to evacuate premises
- Protects against fire and reduces losses.



#### **Benefits for contractors**

- Official test results in accordance with EN 13823:2010+Ai:2014 and EN ISO 11925-2:2010
- Reaction to fire classification: B-s1, d0, EN 13501-1:2007+A1:2009
- Enables use of wood in objects regulated by fire protection legislation.



### **Main properties**

15.11.2016



#### **Fontefire WF**

- Water-borne paint
- Fast-drying coating
- For spray and vacuum application production lines
- VOC 19 g/l

- Can be also applied by brush or roller
- Volume solids 46%
- Weight solids 54%







### **Drying time**

Touch dry/23°C 2h Recoatable 12h

Touch dry/50°C 10 min Recoatable/50°C 1h





### **Tests results**



#### **Standards**

EN 13501-1+A1:2009: Fire classification of construction products and building elements

Part 1: Classification using data from reaction to fire

#### Test standards for wood surfaces

- EN 13823:2010 SBI-test (single burning unit), main test
- EN ISO 11925-2 (small flake)

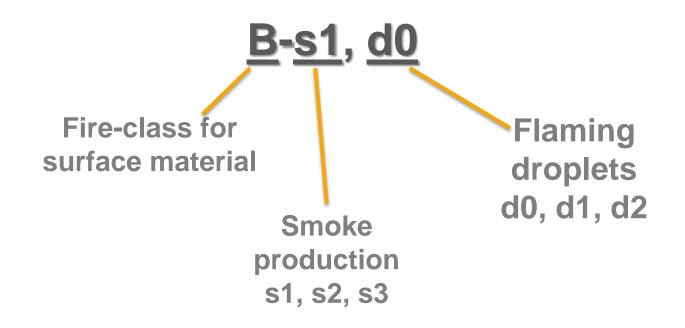


### Fire-classes for surface materials in Europe

<b>A</b> 1	A2	В	С	D	Е	F
Concrete		wood with fire-	ard wood	Wood	Porous wood sheets	No classification
Glass		retardant treat-				
Steel		ment				ificatio
Tile						ň



#### Fire-class for surface materials





### Fontefire WF, tested interior systems

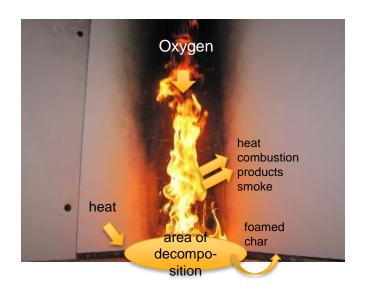
- 1. Fontefire WF 380 g/m<sup>2\*</sup>
- 2. Fontefire WF 380 g/m<sup>2\*</sup>+Akvi Top FD 30 100 g/m<sup>2</sup>



\*- For wood based substrates, where the density is min. 525 kg/m³ and thickness min. 12 mm



### Behaviour of intumescent product during fire



Formation of insulating protective layer by char formation and simultaneous foaming.

Composition of an intumescent flame

retardant system

- 1) "char" donor
- 2) acid donor
- 3) foaming agent





### **SBI test, EN 13823**



http://intra.tpc.com/SiteDirectory/tla\_tc/bsd/Shared%20Documents/Industrial%20Wood%20Growth%20Support%20Days%202016/MVI\_6050.mov



### **Approved paint systems**



### For interior surfaces

Wood surfaces	Fontefire WF	2 layers x 190-195 g/m2	Akvi Top FD 30	95-100 g/m2	K09/2016	EN13823:2010+A1:2014 EN ISO 11925-2:2010			
Fontefire WF									
Wood surfaces	Fontefire WF	2 layers x 190-195 g/m2	-	-	K08/2016	EN13823:2010+A1:2014 EN ISO 11925-2:2010			

The moisture of the wood surfaces should be not more than 20%.



### Regulations



## Demands for the fire classification of wood surfaces in public buildings in Finland

**Interior surfaces**:

B-s1, d0

The hardest classification for class B



### Systems for interior use

For industrial customers who make/sell FR panels

Fontefire WF+Akvi Top FD 30

For industrial/professional customers who paint on-site

 Fontefire WF + suitable water-borne topcoat, e.g. Helmi, Luja.



### Estimated system for exterior use



We are looking for exterior cladding objects for testing. Please contact Tikkurila technical staff, if you are interested.



## Fire protection demands depending on the coutries

Please check legislation in your own country





## Fontefire WF

Because we care about your safety