

Temadur HF-Extra

DESCRIPTION A hammer finish additive.

PRODUCT FEATURES Used in TEMADUR and DUASOLID THL and TML base paints, TEMASPEED tinted or untinted, in order to reach a hammer finish.

RECOMMENDED USES Suitable e.g. for tools, engines and various equipment.

TECHNICAL DATA

Coverage Recommended amount to be added: 5 volume % to the paint/hardener mixture.

Density 0.9 kg / l

Shrinkage and cracking 990 1265

Temadur HF-Extra

APPLICATION DETAILS

Treatment Base paints should be tinted before adding of TEMADUR HF-EXTRA. Mix thoroughly TEMADUR HF-EXTRA and the base paint, after that add the hardener and mix again thoroughly. Usually the application is done by conventional spray and unthinned paint. (Exceptionally the application can be done by brush or roller but in these cases the hammer effect is not the same as after spray application). To ensure that the hammer effect is as wanted begin with painting a smaller test area. If necessary, thin with Thinner 1048. It is recommended that the application should be done as "wet in wet" with a short interruption for solvent evaporation. Depending on the application method you will get a little different hammer finish for each.

It is recommended that the equipment is cleaned with thinner, which should be destroyed, immediately after application. If TEMADUR HF-EXTRA, paint mixture and cleaning thinner get in connection with other paints it may cause blistering.

EU VOC 2004/42/EC-limit value The Volatile Organic Compounds amount is 890 g/litre of paint.

The Volatile Organic Compounds amount is X g/litre of paint mixture.
VOC content of the paint mixture (thinned X % by volume) is X g/l.

HEALTH AND SAFETY CLASSIFICATION

Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oyj. For professional use only.

Product safety data sheet

 [TEMADUR HF-EXTRA \[GB-ENG\]](#)

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.
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