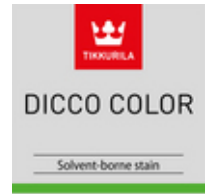


Dicco Color

DESCRIPTION	A solvent-borne stain.
PRODUCT FEATURES	Recommended for furniture, doors and other wooden and wood board surfaces indoors.
RECOMMENDED USES	-



TECHNICAL DATA



Features Contains soluble, light resistant dyestuff. Can be used also to stain putty spots.

Coverage	Recommended spreading amounts (unthinned)		Theoretical coverage
	dry	wet	
	5 µm	40–60 g/m ²	14–16 m ² /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Thinner 1027, 1033, 1034 and 1035
Conventional spraying, roller coating and dip coating.

For conventional spraying the product is not thinned. Recommended nozzle tip is 1.0–1.4 mm and pressure 1–3 bar.

Application method For dip coating the product is not thinned.

For roller coating application the product is not thinned.

Different application methods may cause variations of the colour of the stain. The colour and intensity of the stain should be verified before applying large surfaces.

Dicco Color

Notice that different kinds of top lacquers can change the colour. Also roughness of the sanding paper will affect on staining.

80–100 g/m ²	+23°C	+50°C	+70°C	IRM
Recoatable, after	20min	5min	2–3 min	15–30 s

Drying times

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Solids volume	1-8 % by volume, depending on the colour. 1–10%, depending on the colour.
Density	0.90 kg / litre, depending on the colour.
Product code	294 serie

APPLICATION DETAILS

Application conditions	The surface to be treated has to be clean and dry. During application and drying the temperature of the air, the surface to be treated and the stain has to be over +18°C and the relative humidity of the air below 70%.
Preparation	Wood surfaces must be sanded with sanding paper P150-240. Sanding between primer and top coat can be done with sanding paper P240-400. All sanding dust must be removed before applying the stain.
Lacquering	Recommended top lacquers: Merit or Akvi laquers.
Mixing of components	Stir the stain carefully before use. The stain is ready for use. Dicco Color can be thinned with Thinner 1027, 1033, 1034 or 1035, if necessary. Dicco Color stain can be mixed with Merit lacquers.
Cleaning of tools	Thinner 1027, 1033, 1034 tai 1035.
EU VOC 2004/42/ EC-limit value	The Volatile Organic Compounds amount is 800 g/litre of stain. Maximum VOC content in ready to use stain (thinned 10% by volume) is 800 g/l.

HEALTH AND SAFETY LABELLING according to Regulation (EC) No. 1272/2008

Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oyj. For industrial and professional use only.

 [Safety data sheet](#)

ENVIRONMENTAL

and WASTE	-
DISPOSAL	-
TRANSPORT	-
-	-



Dicco Color

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.